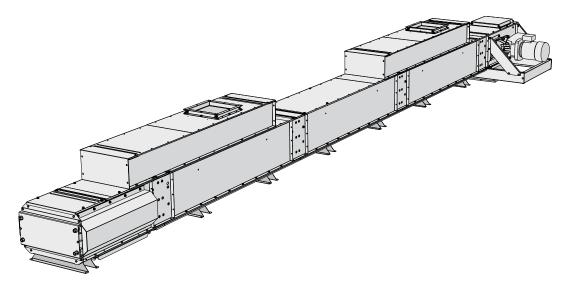




Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the H-LINE are designed for plants with intense operation all year round.





The bottom conveyor KTHb is adapted in terms of capacity to transport material from storage bins/silos or from another Skandia bottom conveyor to a Skandia belt & bucket elevator. When feeding from a storage bin/silo a raised inlet is used that is self-regulating, which prevents overfilling.

## STANDARD EQUIPMENT:

- > Direct-mounted gearbox motor
- > Pop up overloading flap/inspection hatch with safety switch
- > Outlet hopper for the drive
- > Chain tensioner with variable end face for extra cleanliness
- > Bottom clean out hatch in tail end
- > Journalled chain return rollers of steel
- > Permanently lubricated bearings
- Chain and flight of steel with clean-out flight of PE (polyethylene)
- > Plastic wearing surfaces on top of the bottom plate

## **ACCESSORIES:**

- > Self-regulating raised inlet/Inlet hopper
- Connections, slides & hoppers
- > Chain guard
- > Intermediate section with sight glass on both sides
- > Inspection glass for intermediate sections



Pop up overloading flap/inspection hatch with safety switch.

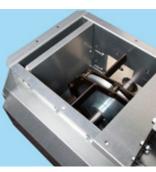


Self-regulating raised inlet.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

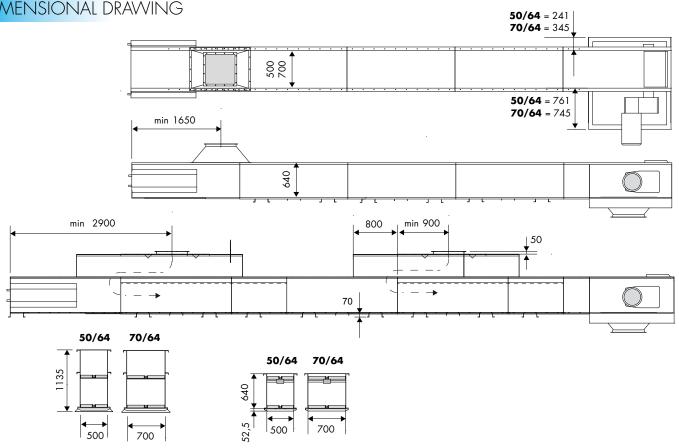






Variable end face for extra cleanliness.





All drawings are available in CAD format.

KTHb BOTTOM CONVEYOR		<b>50/64</b> 400 t/h	<b>70/64</b> 500 t/h	<b>70/64</b> 600 t/h	
Capacity for 750 kg/m³	t/h	354-399	460-517	548-592	
Capacity	m³/h	472-532	613-689	731-789	
Speed	rpm	24-27	24-27	25-27	
Chain speed	m/s	0.64-0.72	0.64-0.72	0.67-0.72	
Conveyor chain, type			M112-M450		
Pitch/ultimate tensile strength	mm/kN		160-200/112-450		
Chain sprocket, teeth	pcs		10		
Flight, material			Steel		
Intermediate section, width/height	mm	500/640	700/640	700/640	
Plate thickness drive, side plate/bottom plate	mm		8.0/2.5		
Plate thickness tail end/intermediate section, side/bottom plate	mm		4.0/2.5		- 1
Thickness, plastic bottom	mm		10.0		
Inlet and outlet hoppers	mm	4.0/□500	4.0/□550	4.0/□550	- 1
ATEX class (standard equipment)			II 2D/0D		
	=	7			1

