



Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the L-LINE are designed for plants with seasonal operations.

KTBU

The bottom conveyor KTBU is adapted in terms of capacity to transport material from storage bins/silos or from another Skandia bottom conveyor to a Skandia belt & bucket elevator. It can be finished with 15°, 30° or 45° incline. When feeding from a storage bin/silo a double side inlet is used that is self-regulating, which prevents overfilling.

STANDARD EQUIPMENT:

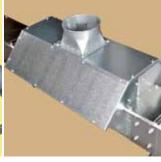
- > Motor with chain drive
- Outlet for drive
- > Belt tensioner in tail end
- > Bottom clean out hatch in tail end
- > Intermediate trays with smooth finger joints
- > Permanently lubricated bearings
- > Chain of steel with flight of plastic

ACCESSORIES:

- > Self-regulating double side inlet/Inlet hopper
- > Weather cover for motor
- > Direct-mounted gearbox motor with support frame
- > Weather cover for gearbox motor
- > Pop up overloading flap/inspection hatch with safety switch
- > Connections, hoppers & valves for different needs
- > Chain with brush cleaning flight



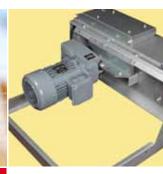
Pop up overloading flap/inspection hatch with safety switch.



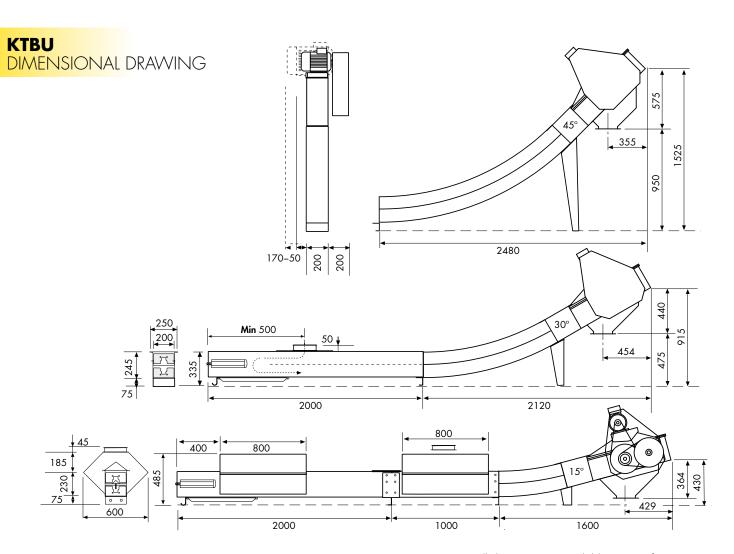
Self-regulating double side inlet.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED





Direct-mounted gearbox motor with support frame.



All drawings are available in CAD format.

KTBU		00 : //	40 . (1	(0.4)	
BOTTOM CONVEYOR		30 t/h	40 t/h	60 t/h	
Capacity for 750 kg/m³	t/h	30	41	59	
Capacity	m³/h	40	55	79	
Speed	rpm	88	123	176	
Chain speed	m/s	0.54	0.76	1.08	
Conveyor chain, type			S45V		
Pitch/ultimate tensile strength			mm/33 kN		
Flight, qty/m chain	pcs	3	4	6	
Flight, material			Plastic (Polythene)		
Chain sprocket, teeth			9		-
Intermediate section, width/height	mm		200 (250)/245		
Plate thickness drive, tail end	mm		1.5 (2.0)		
Plate thickness intermediate section	mm		1.5		
Plate thickness Inlet and outlet hoppers	mm		1.25		
ATEX class (standard equipment)	•		II 2D/0D		
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