



Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.

SEI 50/23

The SEI 50/23 belt & bucket elevator is adapted in terms of capacity to lift material from a Skandia trench intake/bottom conveyor to a Skandia top conveyor. It can be fed on the upward or downward side with the same capacity.

STANDARD EQUIPMENT:

- > Direct-mounted gearbox motor with support frame
- > Back stop & elevator switch
- > Extra wear plates in elevator hood and outlet nose
- > Detachable elevator hood
- > Self-cleaning slatted pulley in head & boot
- > Belt alignment adjusting device in head & boot
- > Belt tensioning device in boot
- > Service door in leg & clean out hatch on both sides in the boot
- > Sealing plate for an inlet opening
- > Antistatic bucket belt and steel buckets

ACCESSORIES:

- > Weather cover for gearbox motor
- > Inductive belt alignment switch
- > Explosion relief panels
- > Connections, inlet hoppers & valves for different needs
- > Inlet slide (in several drive variants)
- > Seed boot with high feet and bottom clean-out hatch with safety switch.
- > Leg with two service doors, one with sight glass
- > Elevator hood with aspiration connection.
- > Service platform in two different variants, ladder safety hoops & rest platform
- > Oil, grease and temperature-resistant bucket belt
- > Plastic buckets





Antistatic bucket belt with steel buckets.



Service door with sight glass.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

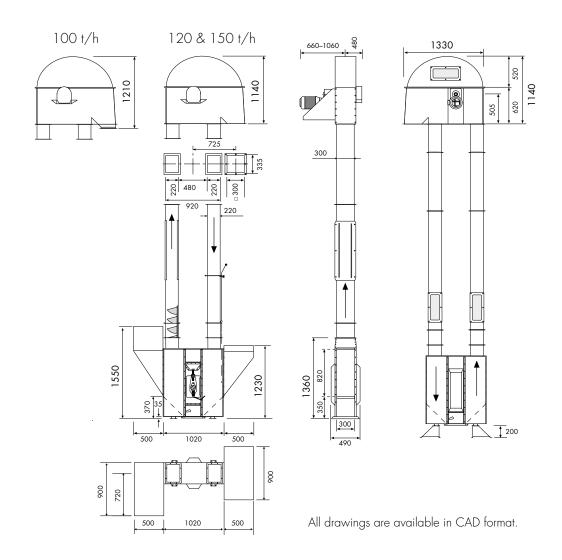


THE LEADING COMPANY



Connection hopper between conveyor and elevator.

SEI 50/23 DIMENSIONAL DRAWING



Capacity for 750 kg/m³ t/h 100 120 150 Capacity m³/h 133 160 200 Speed/Belt speed (Nom.) rpm 118 rpm/3.1 m/s Slatted pulley diameter mm 500 Bucket model/width Starco 230 Max buckets/m belt pcs 9 Buckets/m belt pcs 5.2 6.2 7.8 Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Blate thickness delernative, legs mm 2.0	BELT & BUCKET ELEVATO)K	100 t/h	120 t/h	150 t/h			
Speed/Belt speed (Nom.) Slatted pulley diameter mm 500 Bucket model/width Starco 230 Max buckets/m belt pcs 9 Buckets/m belt pcs 5.2 6.2 7.8 Bucket volume, net/grass litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard Leg, width/depth mm 300/220 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Capacity for 750 kg/m³	t/h	100	120	150			
Slatted pulley diameter mm 500 Bucket model/width Starco 230 Max buckets/m belt pcs 9 Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Capacity	m³/h	133	160	200			
Bucket model/width Starco 230 Max buckets/m belt pcs 9 Buckets/m belt pcs 5.2 6.2 7.8 Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Speed/Belt speed (Nom.)	rpm	1	18 rpm/3.1 m/s				
Max buckets/m belt pcs 5.2 6.2 7.8 Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 1.5 Plate thickness alternative, legs mm 2.0	Slatted pulley diameter	mm		500				
Buckets/m belt pcs 5.2 6.2 7.8 Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Bucket model/width	Starco		230				
Bucket volume, net/gross litre 2.0/2.3 Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Max buckets/m belt	pcs		9				
Material thickness buckets mm 2.0 Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Buckets/m belt	pcs	5.2	6.2	7.8			
Belt width mm 250 Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Bucket volume, net/gross	litre		2.0/2.3				
Belt type/standard EP 630/4 (Antistatic) Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Material thickness buckets	mm		2.0			- 1	
Leg, width/depth mm 300/220 Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Belt width	mm •		250				
Plate thickness, head/boot mm 3.0 Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Belt type/standard		EP	630/4 (Antistatio	c)			
Plate thickness, legs mm 1.5 Plate thickness alternative, legs mm 2.0	Leg, width/depth	mm		300/220				
Plate thickness alternative, legs mm 2.0	Plate thickness, head/boot	mm		3.0				
	Plate thickness, legs	mm		1.5				
ATEV L L L L L L L L L L L L L L L L L L L	Plate thickness alternative, legs	mm		2.0		-		475
ALEX class (standard equipment)	ATEX class (standard equipment)			II 3D/0D				